8 4 3 REVISIONS NOTES: ECN DESCRIPTION DATE DWN - A 67855 ORIGINAL RELEASE 09-29-00 LKT 69185 REMOVED NOTE 2, MODIFIED NOTE 3
SEE NOTE 2 WAS SEE NOTE 3
SEE NOTE 3 WAS SEE NOTE 2
ADDED (PLUG "A"), ADDED (PLUG "B") I. ARROW INDICATE THE DIRECTION THE INPUT SHAFT MUST ROTATE. 01/22/02 LKT LOOKING AT THE END OF THE INPUT SHAFT, IF THE INLET TO THE AIREND IS TO YOUR RIGHT, REMOVE PLUG "A" AND RETAIN. REMOVE PIPE PLUG LOCATED INSIDE THIS PORT AND RETAIN. REPLACE OUTSIDE PLUG "A" WHICH YOU RETAINED. REMOVE OUTSIDE PLUG "B" AND RETAIN. INSTALL THE PIPE PLUG, WHICH YOU RETAINED EARLIER, IN THIS PORT AND REINSTALL THE OUTSIDE PLUG "B". -METRIC KEY (8 X 7 X 39 LONG) - I 48 — -MI2 X I9 DEEP - 229 45 -4X MI2 X 18 DEEP 2X MI2 X I3 DEEP-9.0 —  $D \rightarrow$ <sub>-</sub>25 135  $\emptyset_{28.008}^{28.022}$ 50 **\_\_** 4.5 26 23 L 30.91 24 D --SEE NOTE 3¦ -SEE NOTE 2 B - 4X M6 X IO DEEP <del>-</del> C В (PLUG "B") A - 6 VIEW D-D — 7 I —**-**VIEW C-C **IR** Ingersoll Rand. UNLESS OTHERWISE SPECIFIED, NOUN CODE ALL DIMENSIONS ARE IN MILLIMETERS WARNING: THE EAPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE COVERNMENT LESTRICTIONS OR REGULATIONS. PROPRIETARY NOTICE PROPRIETARY NOTICE

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DRAWN DATE ALL WELDMENTS TO BE IN ACCORDANCE WITH (IAW) ANSI/AWS A2.4-93. AIREND INSTALLATION . Taylor UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE
IN MILLIMETERS AND TOLERANCES ON DIMENSIONS
ARE DECIMALS:

WHOLE: ... ± 1

ONE PLACE: ... (.X) : ± 0.5

TWO PLACE: ... (.XX) : ± 0.25

ANGLES: ... (.XX) : ± 10.25 CAD GENERATED DRAWING, NO MANUAL REVISIONS ALLOWED CE55G (STRAIGHT SHAFT) CHECKED 3-25-00 S12L TAB ESTIMATED WEIGHT (KG) COPYRIGHT @ 2002 INGERSOLL-RAND COMPANY ALL RIGHTS RESERVED 54601331 В APPROVED . Crouse 9-25-00 SCALE: 0.50 UNI CE55G I OF 2